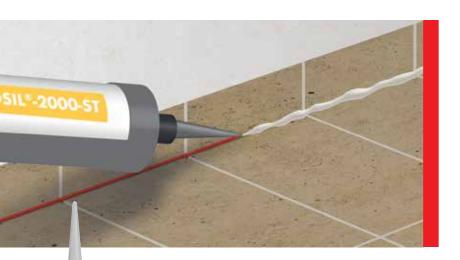
Product information

Elastic joint sealer

ESCOSIL®-2000-ST

Natural stone silicone



Technical Data:

Basis: pure, unmodified, neutral curing silicone sealant

Colours: white, pergamon, silver grey, grey, pearl grey, beige,

titanium grey, slate grey, nut brown, black

Consistency: paste

Application temperature: +5 °C to +35 °C

Curing after 1 day: approx. 2-3 mm, at +23 °C and 50% relative humidity Skin formation: approx. 10 minutes, at +23 °C and 50% relative humidity

-40 °C to +180 °C Temperature resistance:

Permissible movement

25%* accommodation:

Shore-A-hardness: approx. 30, acc. to DIN 53505

Consumption: dependent on joint cross-section and depth

Packaging: 310 ml, polyethylene cartridges,

 $(12 \times 310 \text{ ml tubes per box})$

Colour illustration*:

white pearl grey nut brown silver grey beige titanium grey pergamon slate grey grey



^{*} Colour differences may exist due to print limitations.



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• ESCOSIL®-2000-ST is used for the discolouration free elastic

and window frames in dry, damp and wet duty rooms.

or other components, which can lead to picture framing.

jointing of natural stone (e.g. marble, granite, gneiss, sandstone

etc.) as well as around wash basins, baths, shower trays, door

• ESCOSIL®-2000-ST does give rise to migration of plasticizers

Areas of application:

^{*)} For interior floor application, a total deformation of 12.5% is permitted.

ESCOSIL®-2000-ST



Natural stone silicone

Properties:

- 1 component
- Acetic cross-linking
- Elastic
- Contains a fungicide
- Resistant to chemicals
- Weather-, UV- and ageing-resistant
- Watertight
- For walls and floors

Product application:

Once any applied primer has dried (see technical data sheet), filling can be undertaken with ESCOSIL®-2000-ST. Using a caulking gun, extrude ESCOSIL®-2000-ST into the prepared joint. Then, before it forms a skin, smoothen the surface of the applied sealant using a proprietary smoothing agent and a suitable tool. Due to the sensitivity of some natural stones, it is categorically recommended that a special proprietary smoothing agent is used. This process ensures the material is pressed into the joint and at the same time pressed against the contact surfaces. Follow the general rules for producing elastic joints.

Please take supplementary advice from the current valid technical data sheet.

Application:

The surfaces with which the sealant will be in contact must be dry (concrete < 4% moisture), clean, dust free as well as free from all substances, which act as separating agents (e.g. oil, paint residues, sealants, cement slurries, grout residues etc.). Whilst ESCOSIL®-2000-ST hardens, no moisture may be allowed to penetrate from the edges or the base of the joint.



1 ESCOSIL®-2000-ST and suitable tool



2 Installation of a suitable backing strip



3 Application of ESCOSIL®-2000-ST



4 Application of a suitable smoothing agent



5 Striking off excess silicone sealant



6 Subsequent smoothing





