

Institut für Baustoffe, für das Bauwesen Massivbau und Brandschutz

Materialnrüfanstalt

Assessment Report

-TRANSLATION-

Document number:

(1201/637/18d) - Pan dated 30/04/2019

Client:

SCHOMBURG GmbH & Co. KG

Aquafinstr. 2-8

32760 Detmold, Germany

Order date:

10/12/2018

Subject of the order:

Test of the water impermeability of the mineral sealing slurry AQUAFIN-1K/AQUAFIN-RB400 against water pressure acting on the reverse side of the coating

Test basis:

WTA data sheet 4-6, issue 11.2014/D, "Subsequent sealing

of components in contact with the ground"

Material received:

15/01/2019

Sampling:

By the client

This test report consists of 3 pages, including the cover sheet.

This assessment report may only be distributed if complete and unchanged. Extracts or abbreviated versions must be approved in writing by MPA Braunschweig. Documents which have no signature and stamp are invalid. The cover sheet and signature page of this document bear the stamp of MPA Braunschweig. The test material was fully used.

Tax reg. no.: 14/201/22859



1 Order

SCHOMBURG GmbH & Co. KG, Detmold, commissioned the Civil Engineering Materials Testing Institute (MPA) in Braunschweig to test the water impermeability of the mineral sealing slurry **AQUAFIN-1K/AQUAFIN-RB400** against water pressure acting on the reverse side of the coating. The test should be carried out in accordance with WTA data sheet 4-6, issue 11.2014/D, "Subsequent sealing of components in contact with the ground", Section 5.4.3.

2 Samples received, testing and test results

On 15/01/2019, SCHOMBURG GmbH & Co. KG handed over a 6 kg bag AQUAFIN-1K and a container AQUAFIN-RB400 to the MPA.

For the assessment of the water impermeability, a test was performed on 3 concrete slabs coated at the MPA and one uncoated concrete slab (20 x 20 6 cm³ each) that were made of water-permeable concrete.

Following an adequate storage period (4 weeks in normal atmosphere), the side surfaces and the area on the reverse side that was to be left uncoated were sealed with an epoxy resin (up to an inner diameter of 100 mm) and saturated with water until the coating was applied. Three slabs were then coated and stored as follows:

- Application of AQUAFIN-1K (mixing ratio
 6 kg powder: 1.6 kg water). Application quantity approx. 1.8 kg/m² (1 mm).
- 2 applications after approx. 2.5 hrs. (2nd application after a waiting period of approx.
 18 hrs.) using

AQUAFIN-RB400 (powder: added liquid = 1.5: 1 PBW).

The total application quantity was approx. 2.4 kg/m² (2 mm).

Storage of the samples: 28 days in normal atmosphere.

The water impermeability test was carried out with reference to DIN EN 12390-8. Water pressure was applied to the uncoated area on the reverse side, thereby acting on the back of the coating. The following table shows the test parameters and the test results.



Coating	Water pressure	Duration of the application	Test results
	(bar)	(days)	
AQUAFIN-1K/ AQUAFIN-RB400	0.75	28	watertight (no wet patches on the surface), no blistering or cracking
none	0.05	-	leaking within 10 s (leakage of flowing water)

The sealing with the mineral sealing slurry **AQUAFIN-1K/AQUAFIN-RB400** is water impermeable against water pressure acting on the reverse side of the coating up to a water pressure of 0.75 bar (7.5 m water column) under the stated test conditions.

In accordance with WTA data sheet 4-6, issue 11.2014/D, "Subsequent sealing of components in contact with the ground", Section 5.4.3, the internal waterproofing system may be used up to a water pressure of 0.3 bar (3 m water column).

This document is the translated version of the assessment report no. 1201/637/18 dated 30/04/2019. The legally binding text is the aforementioned German assessment report.

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