

Ihr Gesprächspartner

Im Haus:

Niels Theis

Head of Product Management

Im Außendienst:

Datum:

31.10.2016

Unser Zeichen:

NT / KD

Durchwahl:

Declaration of conformity  
INDUFLOOR-IB1270 / ASODUR-G1270

Dear Sir or Madam,

With this declaration of conformity, SCHOMBURG GmbH & Co. KG offers assurance that the formulation is identical between the products

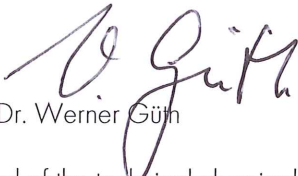
INDUFLOOR-IB1270 / ASODUR-G1270.

Their designated accreditation, test certificates and technical documentation can be interchanged.

Their product properties and application performance are identical.

Yours sincerely

SCHOMBURG GmbH & Co. KG



i.V. Dr. Werner Gün

Head of the technical chemical department



i.V. Niels Theis

Head of Product Management

SCHOMBURG GmbH & Co. KG  
Aquafinstraße 2-8  
D-32760 Detmold  
Telefon +49-5231-953-00  
Telefax +49-5231-953-123  
www.schomburg.de

Werksniederlassung Halle  
Deutsche Grube 11  
D-06116 Halle/Saale  
Telefon +49-345-57180-0  
Telefax +49-345-57180-77

Sparkasse Paderborn-Detmold  
500 59 62 (BLZ 476 50130)  
IBAN: DE14 4765 0130 0005 0059 62  
BIC: WELA33XXX

Commerzbank Detmold  
448 44 99 00 (BLZ 476 400 51)  
IBAN: DE65 4764 0051 0448 4499 00  
BIC: COBADE33XXX

Volksbank Paderborn-Höxter-Detmold  
8201 62 16 00 (BLZ 472 601 21)  
IBAN: DE34 4726 0121 8201 6216 00  
BIC: DGPBDE33MXXX

USHD Nr.: DE 124616406

SCHOMBURG GmbH & Co. KG  
Entwicklungs- u. Produktionsgesellschaft  
Pers. haft. Gesellsch.:  
SCHOMBURG Verwaltungs GmbH  
Handelsregister Lemgo B 4538

Geschäftsführer:  
Albert Schomburg  
Ralph Schomburg  
Alexander Weber

Vorsitzender des Beirates:  
Albert Schomburg



**Kiwa Polymer Institut GmbH**  
Quellenstraße 3  
65439 Flörsheim-Wicker  
Tel. +49 (0)61 45 - 5 97 10  
Fax +49 (0)61 45 - 5 97 19  
www.kiwa.de



# Test report

## P 7588-2-E

Testing order: **Test of compatibility on wet concrete**  
**according to DIN EN 13578**

Customer: **SCHOMBURG GmbH & Co. KG**  
**Aquafinstraße 2 – 8**  
**32760 Detmold**  
**Germany**

Person in charge: **J. Magner**  
**S. Busch (B. Eng.)**

Date of the test report: **2012-04-30**

This test report comprises: **9 pages**

The test results exclusively refer to the tested materials.  
The publication of the test report in extracts, and references to tests for advertising purposes require our written agreement  
in each individual case.

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## 1 SUBJECT

Polymer Institut was charged by SCHOMBURG GmbH & Co. KG, Detmold (Germany), to test the bond behaviour of the primer

### **INDUFLOOR-IB 1270**

under the influence of moisture at the reverse side.

The test was carried out in accordance with

### **DIN EN 13578**

*“Products and systems for the protection and repair  
of concrete structure - test method - compatibility on wet concrete”*

## 2 RECEIPT OF SAMPLES

The sample was delivered on 2012-01-17 by post at the Polymer Institut.

*table 1: receipt of samples*

no.	material	component	charge	quantity [kg]
1	INDUFLOOR-IB 1270	A + B	0120248	3.0

The top sealing on epoxy-base was taken from the stock of the Polymer Institut.

### 3 PREPARATION AND STORAGE OF THE TEST SPECIMEN

#### 3.1 Preconditioning

With the customer a minimum processing temperature (MAT) of 10°C has been agreed. The Preconditioning of the concrete substrate bodies and the coating material was carried out in detail by the flowchart according to the picture 2 of the DIN EN 13578.

#### 3.2 Preparation of the mixture of the components

The mixing ratio of the components for the coating material used is to be taken from table 2.

table 2: *preparation of the mixtures of the components*

material	mixing ratio in parts by mass	
	component A	component B
INDUFLOOR-IB 1270	100	27

The materials were measured out in the above mixing ratio and mixed to homogeneity (for about 3 min).

#### 3.3 Application

The application of the single coating materials has been carried out by an employee of the Polymer Institut. The concrete substrate bodies MC (0.40) according to EN 1766, which have been wet-stored at 10°C were taken out from the water bath, their surface has been wiped with absorptive tissues and the specimens were brought into a vertical position.

After a waiting time of 2.5 h, the priming coat has been applied onto the specimens. Between the application of the primer and the application of the subsequent layers, the specimens were stored in a water bath lying on a lath floor in order to keep the water level 10 mm under the coating section (see image 1).

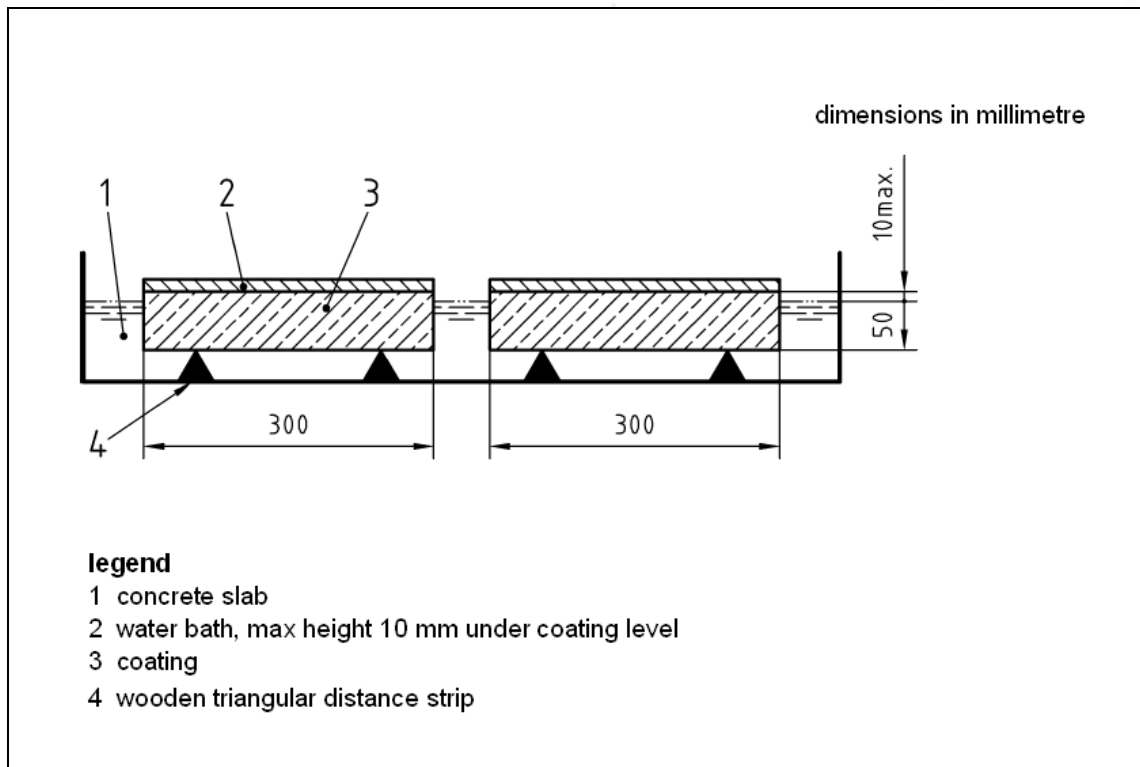


image 1: storage of the test specimens in water

### 3.4 Coating system of the composite specimen

The consumptions (mean values) are to be taken from the following table.

table 3: coating of the substrate specimens

		consumption in [g/m <sup>2</sup> ] - mean value -		
<i>layer</i>	<i>primer</i>	INDUFLOOR-IB 1270		<i>top sealing</i> top sealing on epoxy-base
		1. working step	2. working step	
<i>sample-No.</i>		225	225	approx. 2000
application tool		roller		tooth comb

### 3.5 Stress Procedure

After the application of the coating material the slabs were stressed as follows:

table 4: stress procedure

specimen		stress procedure			
num-ber	sub-strate	hardening	storage	climate [°C / % r. F.]	time [d]
2	MC (0.40)	laying in water*	in water*	(8 ± 1) / (75 ± 10)	56
2		on air			56

\* As shown in image 1 the rear sides and the sides of the specimens are stored under water meanwhile the upper 10 mm including the coating is stored at standard atmosphere.

## 4 PULL-OFF STRENGTH AND BLISTERING

### 4.1 Pull-off strength

The bond behaviour of the coatings was determined in accordance with DIN EN 13578 two days after removal of the specimens from the water by testing the pull-off strength according to EN 1542 “*Products and systems for the protection and repair of concrete structures - Test methods - Measurement of bond strength by pull-off*”.

Test cylinders of diameter 50 mm were glued on to the coating, using a solvent-free two-component epoxy resin adhesive. The pull-off tests were carried out using a calibrated tensile tester of the company Freundl, type Easy-M, with constant increase of load of 100 N/s.

The test results are to be taken from the following table.

table 5: pull-off strength after 56 days storage at 23°C - reference test specimen system with the primer INDUFLOOR-IB 1270

specimen	no.	pull-off strength [N/mm <sup>2</sup> ]	fracture surface [%]	
			B	AOS2
7	1	2.9	30	70
	2	2.3	20	80
	3	2.7	10	90
	4	3.1	60	40
	5	3.8	30	70
8	1	2.9	30	70
	2	2.4	10	90
	3	2.7	20	80
	4	2.7	30	70
	5	2.4	20	80
<b>mean value</b>		<b>2.7</b>		
lowest single value		2.3		

table 6: pull-off strength after 56 days storage at (8 ± 1)°C and (75 ± 10) % r. h. system with the primer INDUFLOOR-IB 1270

specimen	no.	pull-off strength [N/mm <sup>2</sup> ]	fracture surface [%]	
			B	AOS2
3	1	1.4	20	80
	2	1.0	10	90
	3	1.0	10	90
	4	1.0	-	100
4	1	1.6	10	90
	2	1.8	10	90
	3	1.6	20	80
	4	1.9	10	90
	5	2.2	10	90
<b>mean value</b>		<b>1.5</b>		
lowest single value		1.0		

legend:

B: cohesive fracture in concrete

AOS1: adhesive fracture between concrete and INDUFLOOR-IB 1270

AOS2: adhesive fracture between INDUFLOOR-IB 1270 and the top sealing on epoxy-base



## 4.2 Visual examination

During the whole period of stressing and immediately after finalization (after 56 days) the test specimen were examined visually in regards to eventually noticeable changes of characteristics of the coating compared to the dry-stored specimen.

Visible changes in the coating in terms of

blisters, cracks and exfoliation

are evaluated according to

- ISO 4628-2 (evaluation of the degree of blistering)
- ISO 4628-4 (evaluation of the degree of cracking) and
- ISO 4628-5 (evaluation of the degree of exfoliation)

with an evaluation scale from 0 - 5 for quantity and dimension of the alterations:

- 0 lowest value / no changes
- 5 heavy changes / high volume

### Result

The test specimen stored in water at  $(8 \pm 1)^\circ\text{C}$  and those stored under standard atmosphere condition did not show any changes on top of the coating, that means according to ISO 4628

- **no blisters (0)**
- **no cracks (0)**
- **no exfoliation (0)**

## 5 SUMMARY

Polymer Institut was charged by SCHOMBURG GmbH & Co. KG, Detmold (Germany), to test the bond behaviour of the primer

### INDUFLOOR-IB 1270

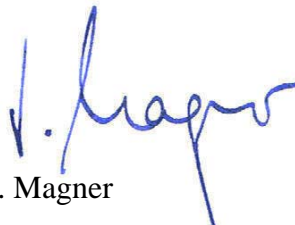
under the influence of moisture at the reverse side.

The test was carried out in accordance with DIN EN 13578 “*Products and systems for the protection and repair of concrete structure - test method - compatibility on wet concrete*”.

The results are given in the previous chapters.

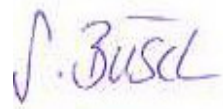
Flörsheim-Wicker, 2012-04-30

The head of the institute

  
J. Magner



The person in charge

  
S. Busch (B. Eng.)