

THERMOPAL®-SR24

WTA restoration plaster with high air void content



Material number	Contents	Unit of quantity	Packaging	Colour
201411002	25	KG	Bag	Grey

Product features

- Restoration plaster mortar (R) per DIN EN 998-1
- Cementitious pre-blended dry mortar
- WTA-certified

Advantages

- Vapour permeable
- Low consumption per surface area
- High volume of entrained air
- High salt storage capacity
- Soon ready for rubbing down

Areas of application

- For converting living and basement spaces
- For restoring living spaces
- For salt-loaded surfaces
- For plaster surfaces damaged by hygroscopic moisture
- For interior and exterior use

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Technical Data

Material properties

Product components	1 component system
Base material	Pre-blended dry mortar
Consistency	Filler consistency
Grain size max	< 2 mm
Bulk density of fresh mortar	approx. 1.1 kg/dm ³
Compressive strength (classification DIN EN 998-1)	CS II
Tensile adhesion strength (28 days)	≥ 0.08 N/mm ²
Capillary water absorption	> 0.3 kg/m ²
Water vapour diffusion coefficient μ	< 15
Water penetration	≤ 5 mm
Thermal conductivity λ (Lambda)	approx. 0.47 W/m * K
Durability (frost resistance)	Resistant when applied in accordance with TM
Classification of the reaction to fire in accordance with DIN EN 13501-1	A1

Mixing

Mixing time	approx. 3 minutes
Water addition	From 6.5 l to 7 l per 25 kg
Yield, litre	approx. 28.5 l per 25 kg

Application

Substrate/application temperature	from 5 °C to 30 °C
Pot life	approx. 60 minutes
Method of application, max. layer thickness per application step	to 30 mm
Consumption pro m ² and cm layer thickness	approx. 10 kg/m ²
Hardening process per 24 hours	min. 1 mm

Application technology

Aids/tools

- Stirrer (approx. 500-700 rpm)
- Suitable mixing paddle
- Trowel
- Flat trowel
- Plasterer's darby
- Grid float
- Spray equipment

Manual processing

- Can be trowelled off
- Can be smoothed with a smoothing tool

Machine application

THERMOPAL®-SR24 can be mechanically applied. For precise information, see the additional Technical Information No. 43.

Substrate preparation

Requirement for substrate

1. Load-bearing
2. Pore open
3. Free of adhesion inhibiting substances

Preparing the details

Scrape out crumbly masonry joints approx. 2 cm deep and clean the surfaces mechanically.

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Preparing the surface

1. Remove old, damaged plasters, paints or coatings from the substrate up to 80 cm above the visible damaged area or the area delimited through inspections. The substrate must be prepared so that it is load-bearing.
2. Pre-treat it with ESCO-FLUAT in case of salt contamination. Apply a semi-covering splatterdash coat of THERMOPAL-SP as a bond coat (degree of coverage approx. 50%). In conjunction with mineral waterproofing slurries, apply the adhesive splatterdash coat over the whole area with 100% coverage.

Usage

Measures depending on the degree of salting in accordance with WTA

Degree of salting †	Measures	Layer thickness (cm)	Comments
Low	1. THERMOPAL-SP 2. THERMOPAL-SR24	≤ 0.5 ≥ 2.0	
Medium to	1. THERMOPAL-SP 2. THERMOPAL-SR24 3. THERMOPAL-SR24	≤ 0.5 1.0–2.0 1.0–2.0	Overall thickness: min. 2.5 cm; max. 4 cm roughen previous layers well
	1. THERMOPAL-SP 2. THERMOPAL-GP1 I 3. THERMOPAL-SR24	≤ 0.5 ≥ 1.0 ≥ 1.5	Drying times of the individual layers: 1 mm/day
† Identify and evaluate through preliminary inspections.			

Mixing

1. Pour the required quantity of water into a clean mixing bucket.
2. Completely add the powder and mix until homogeneous and free from lumps.
3. The mixing time is ca. 3 minutes.
4. After a short activation time, stir again.

Application

1. THERMOPAL®-SR24 can be applied in a single application step bis 30 mm layer thickness on the surface.
2. For thicker layers, render in several layers.
3. In this case, strike off the previous layer with a plasterer’s darby, and immediately after stiffening, roughen up horizontally and allow to dry.
4. Removal takes place using a suitable tool (float, trowel or plasterer’s darby), depending on the application, within the pot life.
5. After sufficient standing time, the surface may be felt boarded matt damp or rubbed down.
6. Alternatively, the surface can also be treated with a grid float. Grid floating is performed depending on the ambient conditions.
7. If necessary, the plaster surface can be overcoated after one day with THERMOPAL® FS33 fine mortar.

Storage conditions

Storage

Store in a cool and dry place. Min. 12 months in the original canister. Promptly use opened canister.

Disposal

Product leftovers can be disposed of in accordance with disposal code AVW 17 01 01.

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Notes

- Protect surfaces that are not to be treated from the effects of THERMOPAL®-SR24!
- Very damp substrates may require longer waiting times before they can be rubbed off.
- Protect from strong solar radiation and draughts.
- Smooth surfaces are achieved by trowelling with THERMOPAL®-FS33.
- Rubbing prematurely or too intensively causes a binder concentration on the surface and can cause stress cracks.
- Observe the WTA "Restoration plaster systems" data sheet for planning and implementing of restoration measures.
- With difficult site conditions (e.g. inhomogeneous masonry work, waterproofed masonry work, use in exterior area under changing weather conditions and thick-layer plaster build-ups, etc.), an alkali-resistant glass scrim with a mesh size of 7 × 7 mm or 10 × 10 mm can be used to increase the cracking resistance. The inlay of the plastering fabric is applied in the upper third of the plaster layer.
- With low strength substrates, a corrosion-resistant plaster base must be attached mechanically to the substrate prior to plastering (cannot be used with internal waterproofing).
- Highly vapour permeable dispersion silicate paints must be used for the colour design.

GISCODE: ZP1

Annotations

Conformity / Declaration / Verification

	
SCHOMBURG GmbH & Co. KG Aquafinstraße 2-8 D-32760 Detmold (Germany) 13 2 01411	
DIN EN 998-1:2010.12 THERMOPAL®-SR24 Refurbishment plaster mortar (R)	
Compressive strength	CS II
Capillary water absorption 24h, Prisma	≥ 0.3 kg/m ²
Water penetration	≤ 5 mm
Coefficient of water vapour permeability(μ)	≤ 1.5
Tensile adhesion strength 28 d	≥ 0.08 N/mm ²
Breaking pattern	B
Heat conductivity, λ10, dry, Tabulated mean value (P = 50%), DIN EN 1745	< 0.47
Reaction to fire	A1
Durability (Frost resistance)	Resistant with application in accordance with technical data sheet

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