

## Integrating components within the waterproof membrane – flange preparation

Waterproofing material	Substrate preparation	Flange material type									
		Stainless steel	Bronze/ Gunmetal	Steel	Aluminium	Zinc	Copper	PVC	ABS	PP	PE
ASOFLEX-AKB-Wall	degrease	●	●	●	●	●	●	○	○	○	○
	abrade	○	○	○	○	○	○	●	●	●	●
	prime	① or ②	① or ②	① or ②	① or ②	① or ②	① or ②	①	①	④	④
AGUAFIN-RS300	degrease	●	●	●	●	●	●	○	○	○	○
	abrade	○	○	○	○	○	○	●	●	●	●
	prime	×	×	③	③	③	③	×	×	④	④
AGUAFIN-2K/M-PLUS	degrease	●	●	●	●	●	●	○	○	○	○
	abrade	○	○	○	○	○	○	●	●	●	●
	prime	×	×	③	③	③	③	×	×	④	④

● required

○ possible

× not required

① INDU-Primer-N

② ASODUR-GBM, single coat broadcast with 0.1 - 0.6 mm quartz sand

③ ASODUR-GBM, 2 coats broadcast with 0.1 - 0.6 mm quartz sand

④ Bonding agent (with quartz sand particles) for PP and PE,  
 e.g. 3M™ Scotch-Weld™ DP 8005

**The waterproofing material must be dried before being exposed to water permanently.**