SCHOMBURG GmbH & Co. KG Aquafinstrasse 2 - 8 D-32760 Detmold (Germany) phone +49-5231-953-00

II SCHOMBURG

+49-5231-953-108 email export@schomburg.de

www.schomburg.com



## Additional Technical Information No. 23

## Integrating components within the waterproof membrane - flange preparation

		Flange material type									
Waterproofing material	Substrate preparation	Stainless steel	Bronze/ Gunmetal	Steel	Alu- minium	Zinc	Copper	PVC	ABS	PP	PE
ASOFLEX.AKB.Wall	degrease	•	•	•	•	•	•	0	0	0	0
	abrade	0	0	0	0	0	0	•	•	•	•
	prime	① or ②	1) or 2	1) or 2	1) or 2	1) or 2	1) or 2	1	1	4	4
AQUAFIN-RS300	degrease	•	•	•	•	•	•	0	0	0	0
	abrade	0	0	0	0	0	0	•	•	•	•
	prime	×	×	3	3	3	3	×	×	4	4
AQUAFIN-2K/M-PLUS	degrease	•	•	•	•	•	•	0	0	0	0
	abrade	0	0	0	0	0	0	•	•	•	•
	prime	×	×	3	3	3	3	×	×	4	4

- required
- O possible
- × not required
- ① INDU-Primer-N
- ② ASODUR-GBM, single coat broadcast with 0.1 0.6 mm quartz sand
- 3 ASODUR-GBM, 2 coats broadcast with 0.1-0.6 mm quartz sand
- Bonding agent (with quartz sand particles) for PP and PE, e.g. 3M<sup>TM</sup> Scotch-Weld<sup>TM</sup> DP 8005

The waterproofing material must be dried before being exposed to water permanently.